

3rd Edition (2013) Changes

New CQPA Primer has 550 pages in 10 Sections (not 12).

Section II

- **Brought in Quality tools from old Section IV**
- **Ethics moved to Primer Section III**

Section III

- **ASQ Code of Ethics moved from Primer Section II**
- **Training and evaluation deemphasized a little**
- **Team conflict identified as a separate item**

Section IV

- **Moved quality tools to Section II**
- **Six sigma identified as a separate element**
- **Mistake proofing relocated to Section IX**
- **Moved reengineering, innovation, and creativity to Section IX**
- **The combination of topics made old Section V disappear**

Section V

- **Old Section V morphed into earlier Sections.**
- **Most of the material came from old Section VI**
- **Dropped data coding**
- **The reliability portion came from old Section XI**

Section VI

- **Old Section VII pulled into Section VI**
- **Added rational subgroups from old Section VIII**

Section VII

- **Combined old VIII & IX into new VII**
- **Moved rational subgrouping to new Section VI**
- **Killed 2 pages on precontrol (not in BOK)**

Section VIII

- **Combined from old Sections X and XI**
- **Moved CAPA and questions into new Section IX**
- **Reliability and related questions went to Section V**
- **Questions on CAPA went to Section IX**

Section IX

- **Added FMEA/FMECA as new material with questions**
- **Added mistake proofing, reengineering, innovation, and creativity**
- **Added 5 whys discussion**
- **Pulled in CAPA material and related questions**

