

CQE Changes 2015 BOK

Section II

- **Questions increased from 9.5% to 11.2%**
- **Added 6 Sigma/Lean Foundations to Quality Gurus.**
- **Condensed leadership principles from 20 pages to 8 pages.**
- **Added Risk content for BOK I.H.3**

Section III

- **Questions increased from 9.5% to 10%**
- **Added one page on risk**
- **Decreased Baldrige material from 4 pages to two pages**

Section IV

- **Question weighting decreased from 15.5 to 14.4%**
- **Now called Product, Process, and Service Design**
- **Reduced Robust Design from 8 pages to 4.**
- **IQ, OQ, and PQ added to BOK III D**
- **Put bathtub curve with reliability models**

Section V

- **Questions weighting estimated to be 8%. Not 10%.**
- **This Section remained basically the same.**

Section VI

- **Weighting decreased from 10% to 7.6%**
- **Content stayed nearly the same.**

Section VII

- **New Section VII contains old Sections VII and VIII**
- **Now there are 16.8% questions not 18.5%**
- **Killed 2 pages each on histograms and Pareto**

Section VIII

- **Section is now called Quantitative Methods**
- **Question weighting decreased from 9.5% to 7.5%**

Section IX

- **Old Section X now new Section IX**
- **Questions decreased from 8% to 7%**
- **Dropped CuSum and EWMA Charts**

Section X

- **Called Section Statistical Applications.**
- **Questions dropped from 10% to 8%.**
- **Killed 6 pages on Taguchi designs and 2 pages on spree plots.**

Section XI

- **All new material on Risk Management**
- **Questions % is 9.4%**